

# Receiving Report

Date:

13-8-15

Batch No:

126610

Supplier:

Camp Steel

Dart P/O:

20934

Packing Slip: Yes ☒ No ☐  
Invoice: Yes ☒ No ☐  
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☒ No ☐ N/A ☐  
Shipment Complete: Yes ☒ No ☐ N/A ☒  
QC6 Inspection ☐ N/A ☒  
Work Order DAS 16 13/8/20 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin:

Date

13-8-15

Received/Costing

Initial

SP

Location

\_\_\_\_\_

## Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name			VC-CAM002	Campi Steel							
PO20937	1		M1010B0.375X03.50 f 0	f	8/16/2013	8/15/2013	12.0000	\$6.04	0.0000	0	\$72.45
CAD	No		1010-1025 Steel Bar .375 x 3.500 m126610	f	12.0000	DESJ02		\$72.45	0.0000	0	
	2		M1010B1.000X02.00 f 0	f	8/16/2013	8/15/2013	12.0000	\$7.15	0.0000	0	\$85.76
	No		1010-1025 Steel Bar 1.00 x 2.00 m126610	f	12.0000	DESJ02		\$85.76	0.0000	0	
	3		M6061T6S.125 sf 6061-T6 .125 Sheet m126610	sf	8/16/2013	8/15/2013	32.0000	\$5.88	0.0000	0	\$188.08
	No			sf	32.0000	DESJ02		\$188.08	0.0000	0	
									Total Received Quantity:		56.0000
									Total Qty to Inspect (PO U/M):		0.0000
									Total Reject Quantity:		0.0000
									Total Receipt Value:		\$346.28
									Total Balance Due Quantity:		0.0000

# ACIER CAMP STEEL

**1993 / 2013**  
DEPUIS - SINCE  
Merci! - Thank you!

VENDU A / SOLD TO :

613-632-5200 613-632-1053

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAMKESBURY,  
ONTARIO  
K6A 1K7

EDUIP: LIFT

935, boul. du Havre  
Valleyfield, Québec  
J6S 5L1  
Tél.: 450 377-4248  
Fax : 450 377-5696

Montréal  
Tél.: 514 336-4248  
Fax : 514 336-4246  
Ontario  
Tél.: 1 800 667-4248  
Fax : 1 866 456-4242

EXPÉDIEZ A / SHIP TO :

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAMKESBURY,  
ONTARIO  
K6A 1K7

VOTRE N° DE COMMANDE / YOUR PO. N° : PO20937

VEND. / SALESM. : V

CODE CLIENT / CUST. CODE : DAER

EXPÉDIER PAR / SHIP VIA : 12345

TERMS / TERMS : NET 30 JOURS

TERR. : 2R

PAGE N° : 001

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER	MONTANT AMOUNT
FCR38312	✓ 12	✓ 12	CR. FLAT 3/8 X 3 1/2 10 X 12' R/L	53.55			
FCR12	✓ 12	✓ 12	CR. FLAT 1 X 2 12 X 12' R/L	81.60			
PAL48186061	✓ 1	✓ 1	AL. 6061T6 SHEET. 125 48 X 96 10 X 4' X 8'	57.00			
2 PM	1	1	EXID CHARGE (MEDIUM) 4' X 8'	0.00			
POIDS TOTAL : 192							
TOTAL WEIGHT							

Unités de mesure : CLB Cent (100) livres  
Units of measure : CPl Hundred pounds

Unité : UN Unit

Pièces : PI Feet

Feet carré : PC Square feet

CONDITIONS :

LES MATERIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEURENT LA PROPRIÉTÉ DE L'ACIER CAMP INC. JUSQU'À PAYERMENT COMPLET EN CASH. LES RISQUES DE PARTIE DU BIEN SONT À LA CHARGE DE L'ACHETEUR. LA GARANTIE DE QUALITÉ DU MATERIEL EST LA MÊME QUE CELLE DU FABRICANT. L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : (NE 30 JOURS DE LA DATE DE FACTURATION) ET TOUT COMMANDEMENT DANS LES 30 JOURS ENTAINE DES FRAIS DE 2% PAR ANNEE (2% PAR ANNEE) D'UN ACCEPTÉ DE PAYER. TOUT DÉFAUT DE CACHET, D'UNE COUPE, D'UNE OBLIGATION EN VERTU DU PRÉSENT CONTRAT ENTAINE LA DÉCHARGE DU TERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER TOUT SOLDE DE PRIX DE VENTE DU REPRENDRE LE BIEN VENDU. TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES 30 JOURS SUIVANT LA PRÉSENTATION DE CE DOCUMENT. TOUTE MARCHANDISE ENDOMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISSE. AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. TOUTE MARCHANDISE RETOURNÉE EST SUIVANTE À DES FRAIS DE MANUTENTION DE 2%.

PREPARE PAR / PREPARED BY : VERIFIÉ PAR / VERIFIED BY : DATE

DURE PAR / DELIVERED BY : HEURE / TIME

N° ENR. TPS / GST REG. N° R 135 534 717

N° ENR. TVQ / QST REG. N° 1 015 668 543

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

POIDS TOTAL : 192

TOTAL WEIGHT

CONDITIONS :

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF ACIER CAMP INC. UNTIL PAYMENT IS MADE FULL, COMPLETE AND CASHED. ALL MATERIALS ARE AT THE BUYER'S RISK. MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: (NET 30 DAYS FROM BILLING DATE) AND THE BUYER ACCEPTS TO PAY ADMINISTRATION CHARGES OF 2% PER ANNUITY OR 2% PER ANNUITY ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACCEPTATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM THE BALANCE DUE OR THE REPOSSESSION OF THE GOODS SOLD. ANY CLAIM MUST BE MADE WITHIN 30 DAYS WITH THIS DOCUMENT BEING USED. ANY MARCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 2% RESTOCKING CHARGE.

MARCHANDISE REÇUE EN BONNE CONDITION / MARCHANDISE RECEIVED IN GOOD CONDITION

A / Y / M / M / J / D

1130815

SUB-TOTAL

T.P.S.

G.S.T.

TVQ / T.V.H.

G.S.T. / H.S.T.

TOTAL



# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Rob Woodall  
Director of Manufacturing Davenport Works

Terrance Thom  
Quality Assurance Manager

1406861  
Ship Date 2012-07-19  
B.L. No. 7201472  
Invoice No. 00000  
Alcoa No. Item 1000376355-2  
P.O. No./Govt Contract No. Customer  
C65154 Ln#: 1 Alcoa Item  
DPE-76355-2

Page 1 of 3

Ship To:

Item Description  
0.19 IN TK (+.009 -.009) X 48.0 IN W (+.125 -.125) X 96.0 IN LN (+.125 -.125) (N) A/T 6061-T6 FLAT SHEET MILL FINISH. AMS4027 REV N  
EXC MRK ASTM209 REV 10 CMP025 REV U  
((MARKED)) KRAFT PAPER INTERLEAVED  
MAX GROSS SKID WGT: 4500 LB OUN TOL. +/-30  
\* CQR 0210063 REV 09 CUST REQ 12-07-21 \*\*\* W/E 12-08-04 \*\*\*

831002

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	429951	520072	4077	49	PC	27611	4734110067906
2	429952	520072	321	4	PC	27611	4734110067907
3	431145	547986	4191	50	PC	27279	4735910067908
4	431147	547986	4197	50	PC	27279	4735910067909
			12786	153			

Notes for CQR: 0210063.9  
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250.11 ORIGINAL REVISIO N DATED 1997-08-01.

CQR: 0210063.9 -Specification Limits

Temp	Dir	Max	Min
UTS	TYS	EL4D	
KSI	KSI	PCT	
42.0	35.0	10	



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Rob Woodall  
Director of Manufacturing Davenport Works

Terrence Thom  
Quality Assurance Manager

1406861  
Ship Date 0 B.I. No. Invoice No. Alcoa No. Item  
2012-07-19 7201472 00000 1000376355-2 DPE-76355-2  
P.O. No./Govt Contract No. Customer Alcoa Item  
C65154 Lm#: 1

Page 2 of 3

## CQR: 0210063.9 -Specification Limits (cont.)

### Chemical Composition

Alloy	Max	SI	FE	CU	MN	MG	CR	ZN	TI	Other
Alloy 6061	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15
Lot: 520072	Min	0.40	0.15	0.8	0.04					REMAIN

Temp	Dir	Test	UTS	YS	ELAD	PCT
T6	Long Transv.	9	49.9	44.7	14.4	14.4
			49.9	44.6	14	14
			50	44.6	14.4	14.4
			50.2	44.9	14.4	14.4
			50	44.6	14.2	13.8
			50.4	45.2	13.8	14.1
			50.1	44.8	13.7	13.7
			50.1	44.7	13.3	13.3
			50.1	44.9		

Cast Number	Chemical	OES	SI	FE	CU	MN	MG	CR	ZN	TI
H2074034	Actuals	0.67	0.4	0.26	0.06	1.0	0.16	0.03	0.03	
Lot: 547986	- Mechanical, Physical, Metallography, Quantometer Results									

Temp	Dir	Test	UTS	YS	ELAD	PCT
T6	Long Transv.	9	49.5	44.7	13.3	13.3
			49.7	44.8	13.5	13.5
			49.7	44.9	13.1	13.1
			49.8	44.9	13.4	13.4
			49.6	44.8	13.2	13.2
			49.7	44.9	13.3	13.3
			49.8	44.9	13.4	13.4
			49.8	44.9	13.5	13.5
			49.9	45		



# CERTIFIED INSPECTION REPORT

**Alcoa Inc.**

**DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722**

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

*Rob Woodall*

Rob Woodall

Director of Manufacturing Davenport Works

*Terrence Thom*

Terrence Thom

Quality Assurance Manager

Page 3 of 3

1406861	0			
Ship Date	B.I. No.	Invoice No.	Alcoa No.	Item
2012-07-19	7201472	00000	1000376355-2	DPE-76355-2
P.O. No./Govt Contract No.	Customer		Alcoa Item	
C65154	Ln#: 1			

Lot: 547986  
Cast Number: 12T02393  
Chemical - OES  
Actuals  
SI 0.64  
FE 0.5  
CU 0.23  
MN 1.0  
MG 0.16  
CR 0.01  
ZN 0.06  
TI 0.06

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States





# BRIGHT STEELS

LIMITED

MANUFACTURERS OF BRIGHT STEEL BARS IN ALL SECTIONS  
NORTON WORKS · MALTON · NORTH YORKSHIRE · ENGLAND · YO17 9BD

T: +44 (0) 1653 602122

F: +44 (0) 1653 695856

E: [export@bright-steels.com](mailto:export@bright-steels.com)

## Certificate Of Analysis

Date : 17/09/2012

Number : DN/0146882

VAT Registration No. 166 8255 35

Invoice To:

Deliver To:

UNLESS AGREED OTHERWISE THE MATERIAL DETAILED BELOW HAS BEEN INSPECTED AND TESTED ACCORDING TO PROCEDURES RELATIVE TO OUR BS EN ISO 9001 REGISTRATION TO COMPLY WITH THE REQUIREMENTS OF THE SPECIFICATION AND ORDER. CONFORMS TO EN 10204 2.1. ORIGINAL CERTIFICATES ARE HELD ON FILE.

ORDER LINE	DESCRIPTION AND ORDER DETAILS	CAST NO.	BATCH NO	DESPATCH WEIGHT	UOM
------------	-------------------------------	----------	----------	-----------------	-----

YOUR ORDER NO. : B 77747

OUR ORDER NO. : 148631

BRIGHT STEEL FLAT TO ASTM A29-03  
(A108-99) 1018 IN 12'-12'3" LENGTHS

40	1" x 2" CODE 0002X0	1231400	1510303	996	KG
		1231400	1510304	997	KG
		1231400	1510305	996	KG

CAST	C.	Si	Mn	P.	S.	Cr	Mo	Ni	Cu	Sn	Al
1231400	0.160%	0.170%	0.820%	0.012%	0.015%	0.130%	0.010%	0.060%	0.130%	0.007%	0.005%

Signed: *M. J. Ellis*

Registered In England No 159061

C.M.T.R.  
GRADE C1018  
CHECKED 10/5/12 INITIAL *[Signature]*  
ENTERED 10/5/12 INITIAL *[Signature]*





# CERTIFICATE OF CONFORMANCE

AMERICAN BAR PRODUCTS  
971 Mearns Rd.  
Warminster, PA  
18974

p (215) 957-0500 - f (215) 957-6345



SOLD TO:

SHIP TO:

## PRODUCT DATA

TAG NO.	44659
PO #:	b81922
HEAT:	4146726
GAUGE	0.375
WIDTH	3.500
LENGTH	146
WEIGHT	2,700
PART # / IAC#:	v731811
GRADE:	C-1018 CF FLAT BAR

## MILL DATA

HEAT:	4146726
MILL COIL #:	211767
MELT/ROLL MILL:	Arcelor Mittal USA
GRAIN SIZE PRACTICE:	ALUMINUM KILLED
REDUCTION RATIO:	27 : 1
PO TO MILL:	41365
WORK ORDER #:	2s010430-01
SERIAL NO:	2117673
CUSTOMER PO#:	2-349236

Melt & Manufacture	USA
--------------------	-----

OTHER PRODUCT DATA:

## SHIPPING DATA

BILL/LADING #:	41444
B/L DATE:	19-Jun-13

## Production data

OPERATOR	john sullivan
DATE	12-Jun-13
MACHINE	LINE 12

## CHEMISTRY

C	0.1700
Mn	0.7400
P	0.0080
S	0.0070
Cu	0.0300
Ni	0.0200
Cr	0.0500
Mo	na
V	na
Al	0.0440
Cb	na
N	na
Si	0.0100

CARBON STEEL: ASTM A-108 - 07 <sup>E1</sup>

GRAIN: ASTM E112, FINE GRAIN: 8/9, 128 GRAIN/IN<sup>2</sup> AT 100X MAGNIFICATION  
REDUCTION RATIO 20/1 MIN. STRAND CASTING, NO WELDING OR WELD REPAIR

WE HEREBY CERTIFY THE ABOVE FIGURES ARE ACCURATELY STATED  
THE ABOVE FIGURES ARE TRACEABLE IN OUR RECORDS BACK TO THE PRODUCER AND/OR  
TO AN ACCREDITED TEST LABORATORY, ALL PHYSICALS MINIMUM

WE HEREBY CERTIFY THAT THIS PRODUCT DOES NOT CONTAIN LEAD, MERCURY, CADMIUM,  
HEXAVALENT CHROMIUM, POLYBROMINATED BIPHENYLS (PBD), POLYBROMINATED DIPHENYL ETHERS (PBDE)

HEAT ANALYSIS IS FROM THE PACKING LIST RECEIVED FROM OUR RAW MATERIAL SUPPLIER

DFARS COMPLIANT

PRODUCED IN USA

14

QUALITY CONTROL

Acceptable.  
FOR NON-AIRWORTHY  
PARTS ONLY (GHW CRANK)  
GP 13/8/16

C.M.T.R.	
GRADE	C1018
CHECKED	6/20/13 INITIAL <i>ms</i>
ENTERED	6/20/13 INITIAL <i>my</i>



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO20937

Purchase Order Date 8/14/2013

PO Print Date 8/14/2013

Page Number 1 of 2

Order From :  
CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

VC-CAM002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
**8/14/2013**

Contact Name  
Vendor Phone 800 667 4248

Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M1010B0.375X03.500	1010-1025 Steel Bar .375 x 3.500	8/16/2013 Yes 8/16/2013		12.00 f	\$6.20	\$74.42
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21,38W/44W/50W/60W/70W							
Line Total:							\$74.42
2	M1010B1.000X02.000	1010-1025 Steel Bar 1.00 x 2.00	8/16/2013 Yes 8/16/2013		12.00 f	\$7.34	\$88.09
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21,38W/44W/50W/60W/70W							
Line Total:							\$88.09

8/13-8-15

Note:

8/14/2013



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO20937

Purchase Order Date 8/14/2013

PO Print Date 8/14/2013

Page Number 2 of 2

**Order From :**

VC-CAM002

**Ship To :**

DART AEROSPACE LTD

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3 M6061T6S.125

6061-T6 .125 Sheet

8/16/2013

32.00

\$6.04

\$193.20

Yes

sf

8/16/2013

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025/AMS 4027  
OR ASTM B209

88138-15

Line Total:

\$193.20

PO Total:

\$355.71

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr:

1

Change Date:

8/14/2013